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Instructions for Sealing Collet Slots

Sealant material will need to be replaced over time because of wear or possible chemical degradation from certain metal cutting fluids. The recommended sealant is Dow Corning #832 (Hardinge® part number: CE-0010884-0832). This material has excellent adhesion if parts are thoroughly cleaned and dried, and if the material has sufficient time to cure. Follow the manufacture's instructions.

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Hardinge Inc. One Hardinge Drive,
Elmira, NY USA, 14902-1507